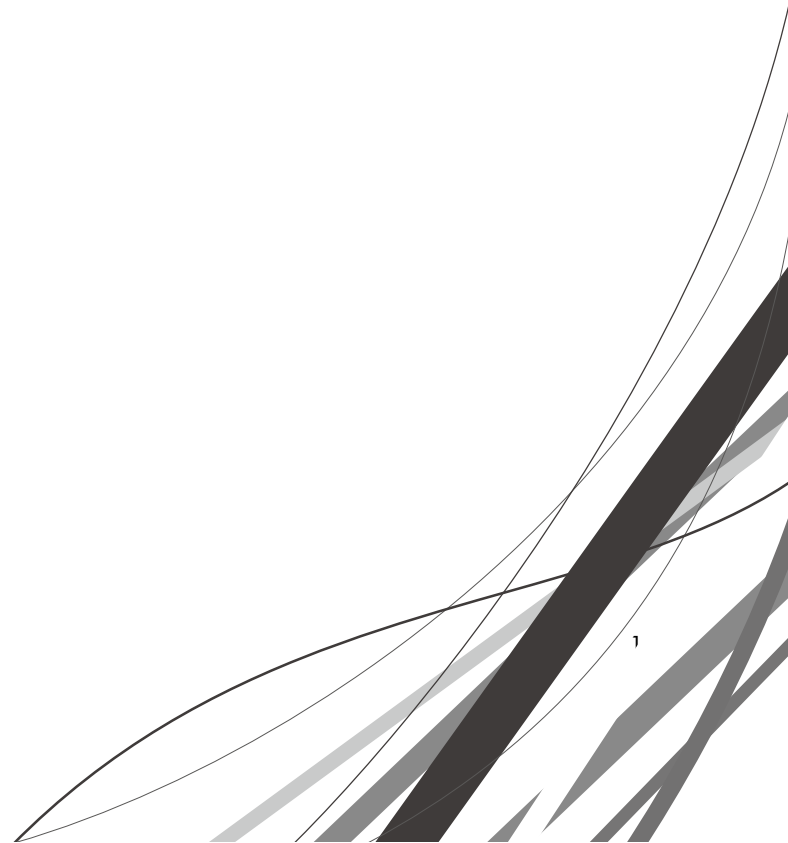


M₃ UL20 Series

User Manual

Version 1.7 © 2021



Cautions When Using This Manual

Thank you for purchasing M3 UL20. This device provides high performance data collection and mobile communications that meet industrial standards.

This user manual enables users to know the characteristics of M3 UL20 series and how to use it.

Caution

- Please carefully read this manual before using the device to ensure safe and proper use, as well as to prevent accidents that may occur when the device is used.
- This manual is created based on current status. The details on this manual may be changed without prior notice.
- The descriptions of this manual are based on the device's default settings.
- Images and screenshots are described with the latest software version.
- This manual is created under the assumption that the device has all options. For detailed information on available options, contact the local distributor or refer to our Web site (<http://www.m3mobile.net>).
- M3 Mobile does not have any legal responsibility for any performance problem that may occur when a user uses an application that is supplied by a third party.
- M3 Mobile does not have any legal responsibility for any performance degradation or compatibility problem that may occur because of the user's mistake or negligence.
- M3 Mobile does not have any legal responsibility for copyright or patent breach by the user.
- M3 Mobile can request all or part of the applications developed by a user or a third party. The request is for the improvement of user environment or device performance.
- Higher OS version may be released after you purchase the device with the existing OS. If you want to receive information on the latest OS, please contact your local distributor.
- This device can be operated in at least one Member State without infringing applicable requirements on the use of radio spectrum.
- This manual may include technical or editing errors.

Copyright

Copyright © 2018 M3 Mobile Co., Ltd.

This manual is protected under international copyright laws. No part of this manual may be reproduced, distributed, translated, or transmitted in any form or by any means, electronic or mechanical, including photocopying, recording, or storing in any information storage and retrieval system, without the prior written permission of M3 Mobile.

Trademarks

- M3 Mobile and M3 logos are registered as trademarks of M3 Mobile.
- M3 UL20 is a registered trademark of M3 Mobile Co., Ltd.
- Google, Android, Google Play, YouTube and other marks are trademarks of Google LLC.

Instructional Icons

Before using this manual, please carefully read and understand the following icons:



Warning – Situations that may cause injury to yourself or others



Caution – Situations that may cause damage to your device or other equipment



Note – Notes, usage tips, or additional information

Safety Rules

- Do not use the device while driving.
 - ✓ Traffic accidents may occur.
 - ✓ Observe the rules on device use while driving.
- Do not touch the power plug with wet hands.
 - ✓ You may be electrocuted.
- Be careful when using the battery.
 - ✓ Avoid causing a strong impact on the battery or breaking a hole through it with a sharp thing.
 - ✓ Do not put water on the battery or submerge it in water.
 - ✓ Do not let the charging terminal of the battery come into contact with a metal material.
- Keep the device, battery, or charger away from direct heat sources.
 - ✓ Heat may cause the device to become deformed, or an explosion or fire may occur.
 - ✓ If the device is placed inside a vehicle, the battery may explode due to increase in temperature.
- Do not use the device when there is thunder or lightning.
 - ✓ Lightning or fire may cause the device to break down or you may be electrocuted.
- Turn off power of the device when device use is prohibited.
 - ✓ Hazardous or wave-related problem may occur.
 - ✓ Turn off power of the device when you board a plane. The electromagnetic waves generated from the device may affect the plane's electronic equipment.
 - ✓ Turn off power of the device when you are in a hospital. Observe the device rules while in a hospital. The electromagnetic waves generated from the device may affect the medical equipment in the hospital.
- Turn off power of the device in hazardous areas where explosions may occur.
 - ✓ Observe the regulations, instructions, or signs of a hazardous area where explosions may

OCCUR.

- ✓ Turn off power of the device while refueling.
- Be careful when a headset is used.
 - ✓ Avoid long-term exposure to loud sounds to prevent damage to your hearing.
 - ✓ Loud sounds while walking or driving distract your attention and may cause traffic accidents.

Revision

Release date of version 0.1: Nov. 2018

- Initial distribution for certi

Release date of version 1.0: May. 2019

- Released Version

Release date of version 1.2: Aug. 2019

- Revised Version : For UL20F and Android™ 9 Pie GMS Certification

Release date of version 1.3: Sep. 2019

- Update weight

Release date of version 1.4: Nov. 2019

- Update functions

Release date of version 1.5: July 2020

- Update functions

Release date of version 1.6: Oct. 2020

- Update functions

Release date of version 1.7: Feb. 2021

- Update specifications

Table of Contents

Cautions When Using This Manual.....	2
Caution 2	
Copyright.....	3
Trademarks	3
Instructional Icons	3
Safety Rules	4
Revision 5	
Table of Contents.....	6
1. Getting Started	8
1.1 Package Contents.....	8
1.1.1 Device and Accessories	8
1.2 Battery	9
1.2.1 How to Use	9
1.2.2 Charging the Battery	10
1.2.3 Backup Power	12
1.3 Turning the Device On/Off	12
1.3.1 Turning the Device On	12
1.3.2 Turning the Device Off	13
1.3.3 Standby Mode.....	13
1.4 Memory Card	14
1.4.1 Inserting an External Memory Card	14
1.4.2 Checking Data.....	15
1.5 SIM Card.....	16
1.5.1 Inserting the SIM Card.....	16
2. Basic Use	18
2.1 Features.....	18
2.2 Key.....	19
2.2.1 Button	19
2.3 Home Screen	19
2.3.1 Status Bar.....	20
2.3.2 Notification Bar	20
2.3.3 Home Screen	21
2.3.4 Dock Bar.....	22
2.4 Data Input.....	22
2.4.1 Virtual Keyboard.....	22
2.5 Device Reset.....	23

2.5.1	Soft Reset (1)	23
2.5.2	Soft Reset (2)	23
2.5.3	Factory Reset	23
How does FRP work?		25
What do I need to know about FRP?		25
2.6	Connecting with a PC	26
2.6.1	How to Connect.....	26
3.	Using the Application Screen	28
3.1	Phone Function	28
3.1.1	Basics.....	28
3.2	Wi-Fi	29
3.2.1	Setting the Wi-Fi Feature	29
3.3	Scanner.....	30
3.3.1	How to Use Scanner.....	30
3.3.2	Using the Scanner	31
3.4	Bluetooth.....	32
3.4.1	Setting the Bluetooth Feature	32
3.4.2	Connecting Using Bluetooth	32
3.5	NFC.....	34
3.5.1	Setting the NFC Feature.....	34
3.5.2	Connecting the NFC Feature.....	35
4.	Advanced Use.....	36
4.1	OS Update	36
4.2	Key Setting Conversion.....	38
4.3	Battery Hot swap.....	39
4.4	Fast Charging	40
4.5	Touch Sensitivity.....	41
4.6	Heat the Wire	42
5.	Others 44	
5.1	UL20X Device Specifications	44
5.2	UL20W Device Specifications.....	45
5.3	UL20F Device Specifications	46
5.4	Service	47
5.4.1	Contacts.....	47

1. Getting Started

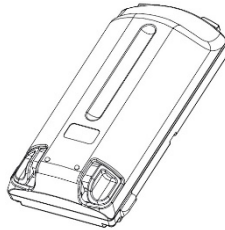
1.1 Package Contents

1.1.1 Device and Accessories

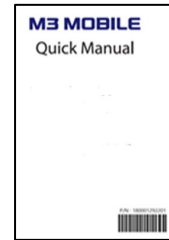
The **M3 UL20** package includes the following items:



M3 UL20



Battery



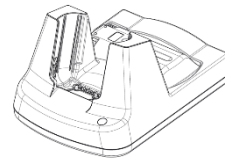
Quick Manual



Adapter



USB Cable



Charging Cradle

If one or more items above are damaged or are not included in the package, contact the store where you purchased the device. (Only one package is provided to one device.)

※ NOTE

For data synchronization, either Cradle or Snap-on can be provided depending on your purchasing option.



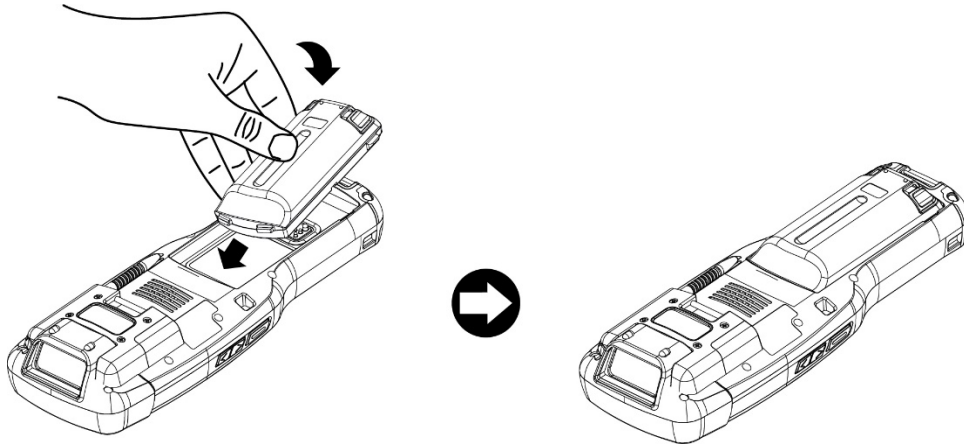
If the device is used for purposes other than the original device use or if it is remodeled, you may be exposed to electromagnetic waves.


1.2 Battery

1.2.1 How to Use

Inserting the Battery

- Insert the battery with the right direction.
- And push the bottom of battery for locking



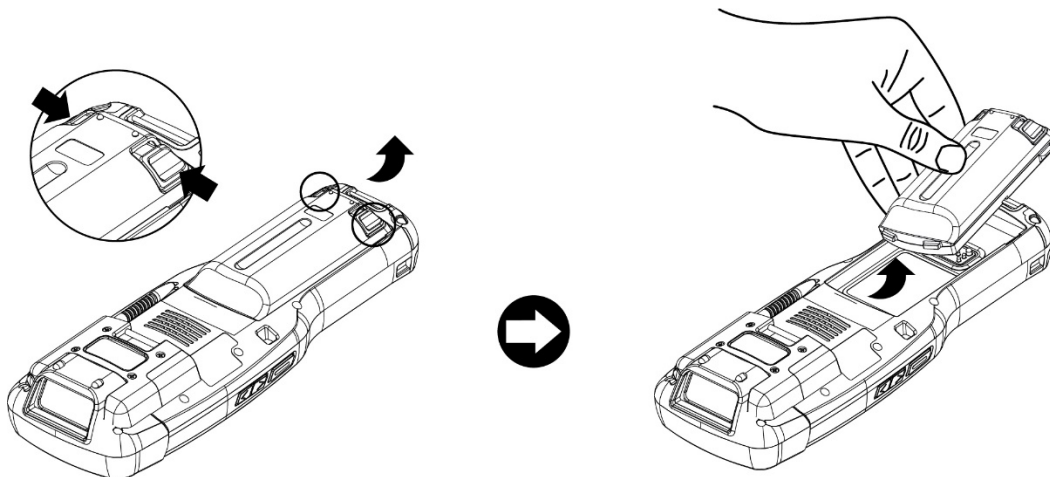
M3 UL20 uses 3.6 V  6,700mAh Li-ion Battery.



- If an unapproved battery is used, it may explode.
- When a battery is discarded, follow proper disposal procedure.
- Check if the battery is inserted in right direction.

Removing the Battery

- Remove the battery with pushing the left and right push buttons





If the battery is not properly removed, the battery terminal may become bent or damaged.

Before the battery is removed, close any running program. If it is not closed, an error may occur in the program.

Before the battery is removed, Save the data being used.



M3 UL20 can be used for up to 10 hours after the battery is fully charged.

(The maximum time of using device depends on usage environment of a user.)

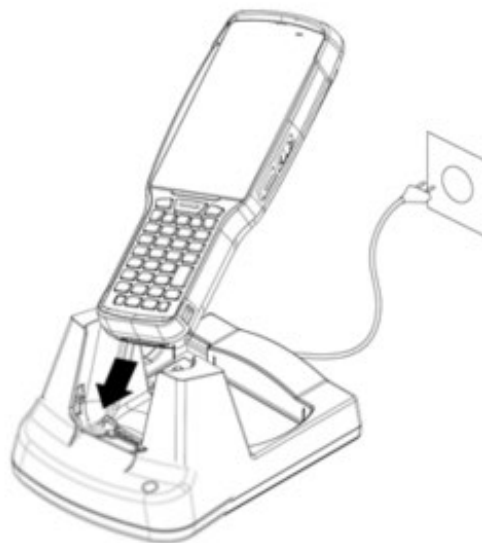
1.2.2 Charging the Battery

If the following battery warning screen is displayed, charge the battery.

If the device is continuously used without charging the battery, its power will be turned off.

Charging the Battery

- Please connect the device to a cradle that you can additionally purchase to charge the battery.
- As pictures below, Charging begins when you set a device into the cradle.



AC adaptor is made to be used in 100–240V input, 12V \equiv 3A

output. If a voltage beyond the range is supplied, the device may be seriously damaged.

LED Color	Description
Red	Battery is being charged.
Green	Battery is fully charged.



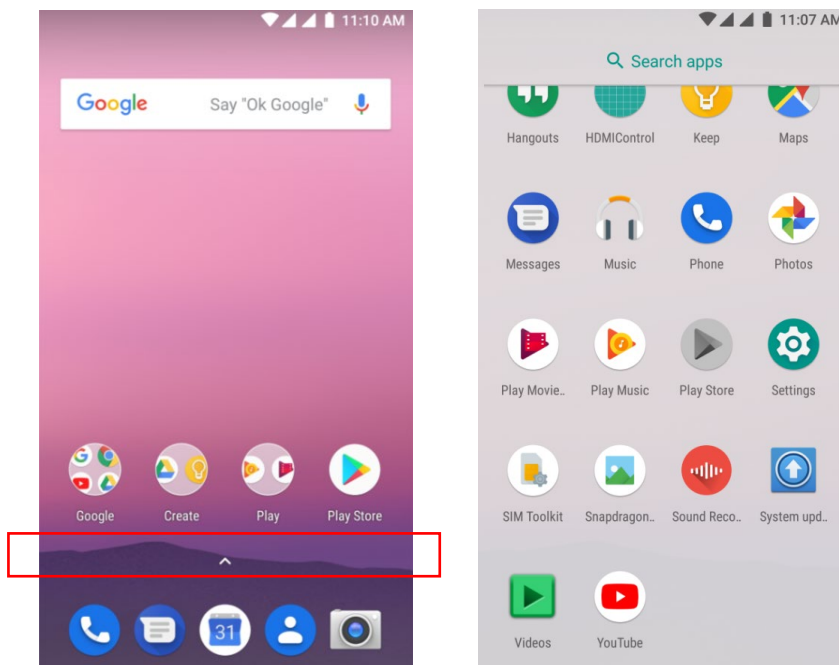
If the battery is used at the temperature other than -20°C (-4°F) – 60°C (140°F), the device may malfunction or break down.

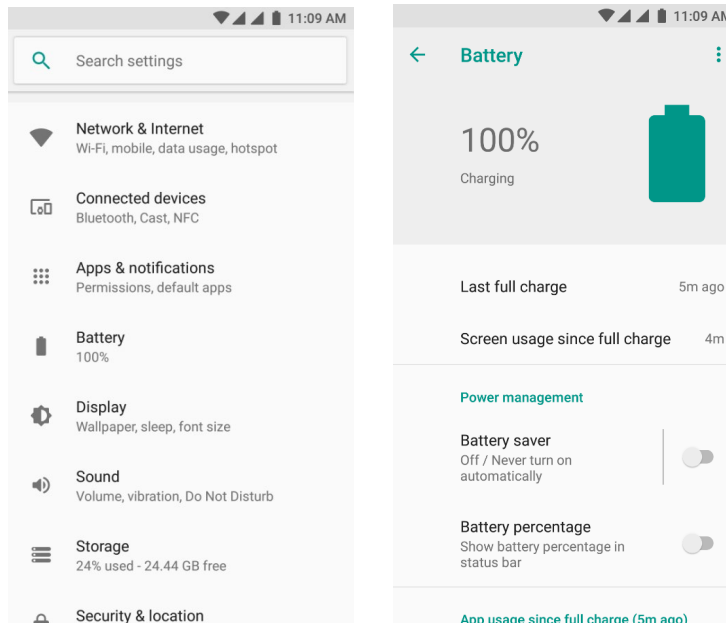
It takes about 4–5 hours to fully charge a battery that is fully discharged.



- It is recommended to replace a battery every two year.
- If a battery is charged and used continuously, its lifespan will decrease.

For information on the device battery, **Swipe the bottom** → Click  **Settings** → **Battery**.





1.2.3 Backup Power

The device is equipped with a backup battery to provide backup power to the device when the main battery is removed. The battery will retain random access memory (RAM) data in memory for approximately five minutes after the main battery is removed during Hot Swap.



The backup battery is automatically charged from the main battery.

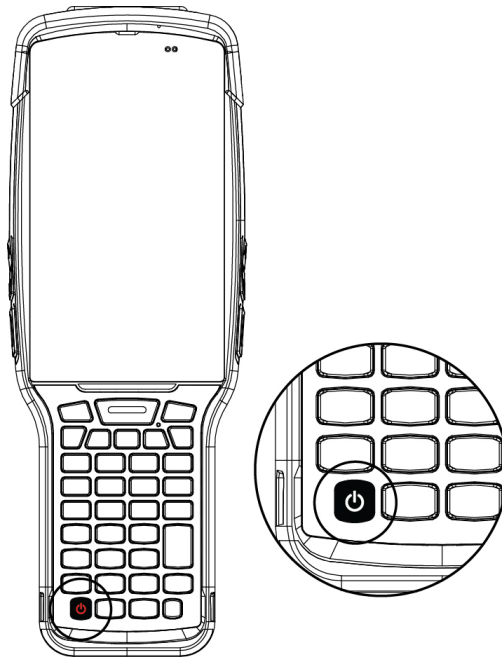
1.3 Turning the Device On/Off

1.3.1 Turning the Device On

Press and hold Power button until the device vibrates. This will turn the device on and initial screen will display.

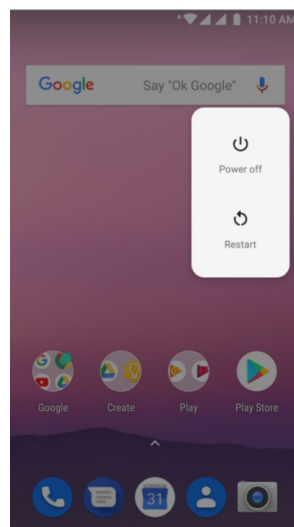


If the battery is completely discharged, problems may occur when the device is turned on. If a problem occurs, charge the battery before turning on the device again.



1.3.2 Turning the Device Off

Press and hold the Power button for about one second to display the following pop-up screen. Select the Power off menu to turn off the power.



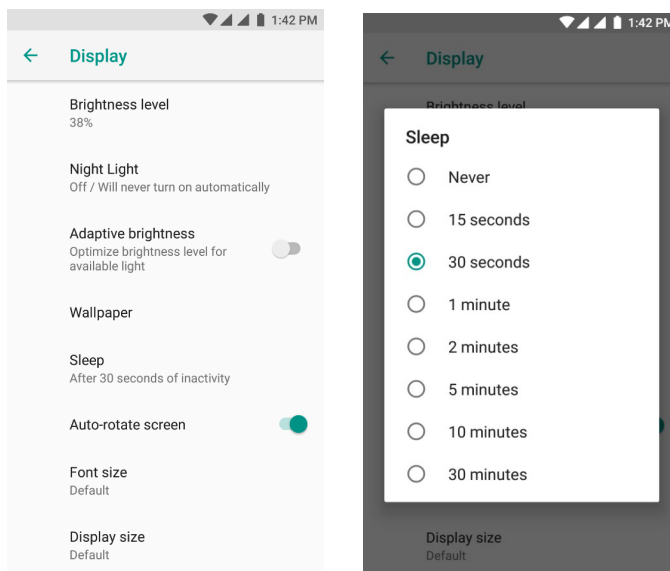
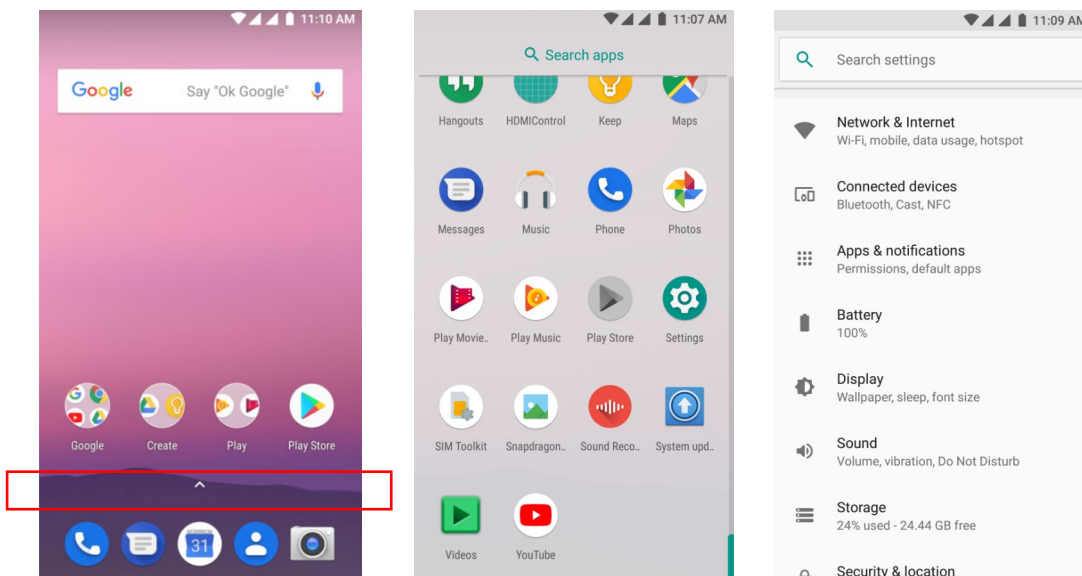
If the device stops its operation for a long time, press and hold the Power button for about eight seconds to forcibly turn the device off.

1.3.3 Standby Mode

If the device is not used for a long time, M3 UL20 automatically shifts to standby mode to decrease battery consumption. To manually set the device in standby mode, lightly press the Power button.

By default, if the device is not used for one minute or longer, it shifts to standby mode. The time when the device shifts to standby mode can be set by the user.

Swipe the bottom → Click  Settings → Display → Sleep to change time that the device will shift to standby mode.

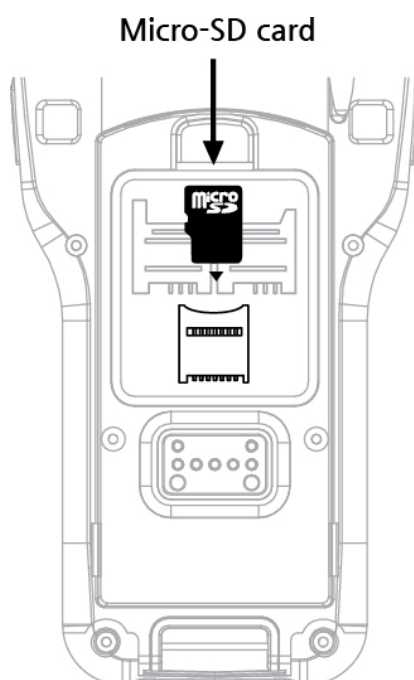


1.4 Memory Card

1.4.1 Inserting an External Memory Card

The Micro-SD card is used as an external memory of M3 UL20. After removing the battery, insert SD

memory card into the Micro-SD card slot.




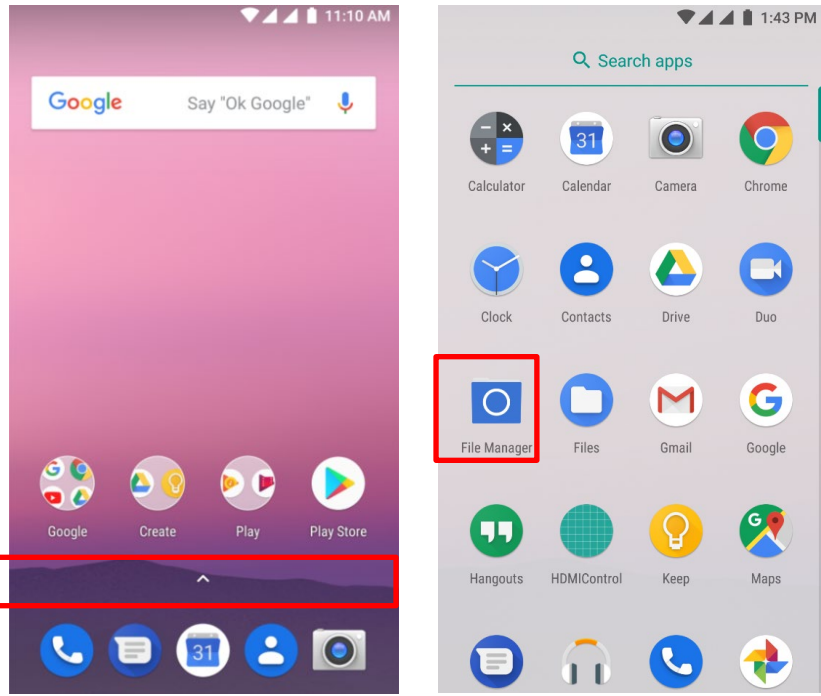
To insert Micro-SD card, Remove battery cover on the rear of the device and pull out the battery.



- *Android 8 Oreo & 9 Pie, the OS used in M3 UL20, can support up to 128 GB for external memory.*

1.4.2 Checking Data

Information stored in the Micro-SD card can be checked by **swiping bottom** → Click  **File Manager** → **Storage**



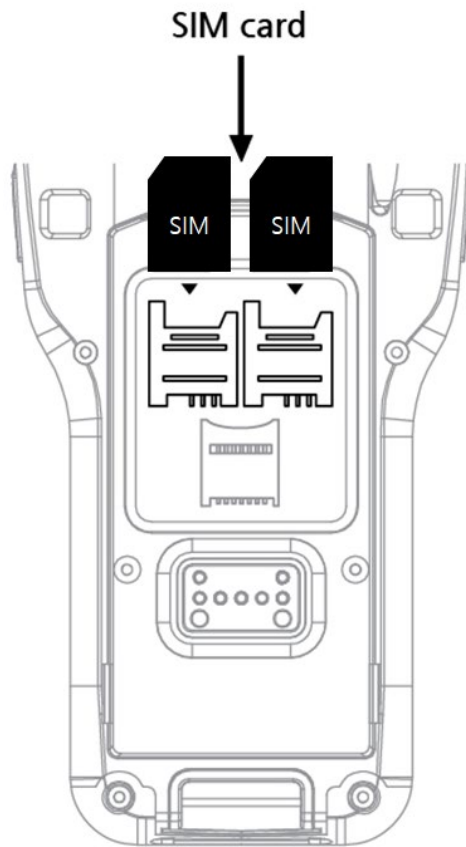
1.5 SIM Card

1.5.1 Inserting the SIM Card

SIM card supports voice call and data transfer through mobile communications. The card should be the one verified by a local network supplier.

To insert SIM card,

- 1) Remove battery
- 2) Remove protecting cover
- 3) Insert SIM card (SIM1, SIM2 or SIM1/SIM2 both)

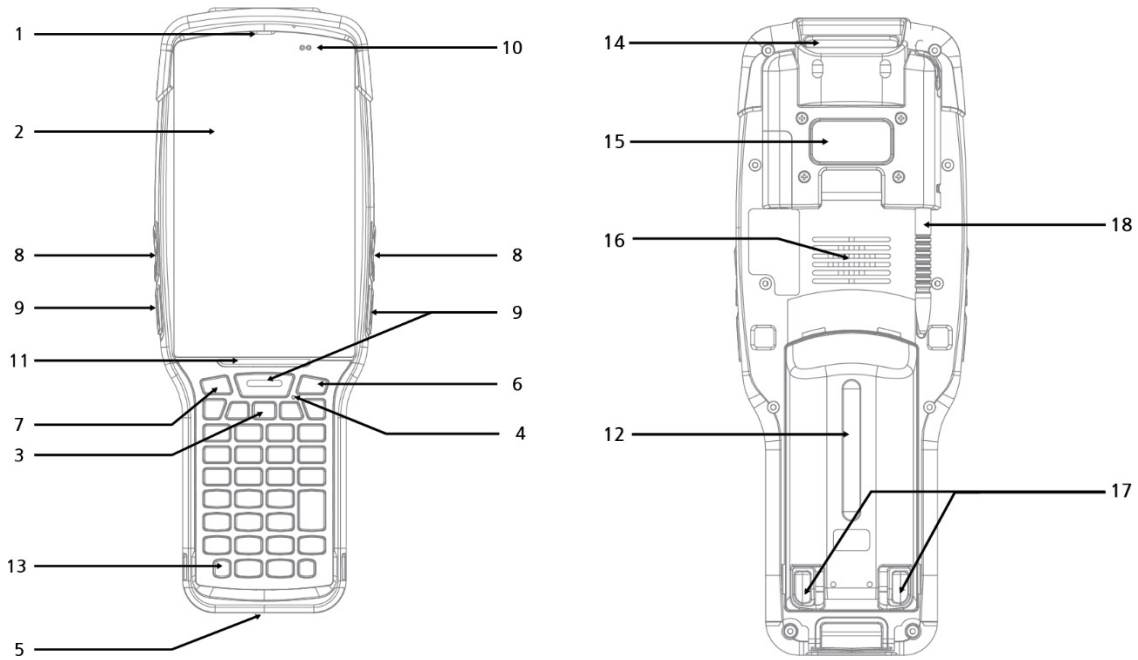


For more information on how to use the phone, please see [phone section](#).

2. Basic Use

2.1 Features

Device Layout



1. Receiver	7. Back Button	13. Power Button
2. Screen	8. Scroll Button	14. Scanner
3. Function Button	9. Scanner Button	15. Camera
4. Microphone	10. Sensor	16. Speaker
5. Charging Contacts	11. Charging LED	17. Battery Lock Button
6. Home Button	12. Battery	18. Touch Pen

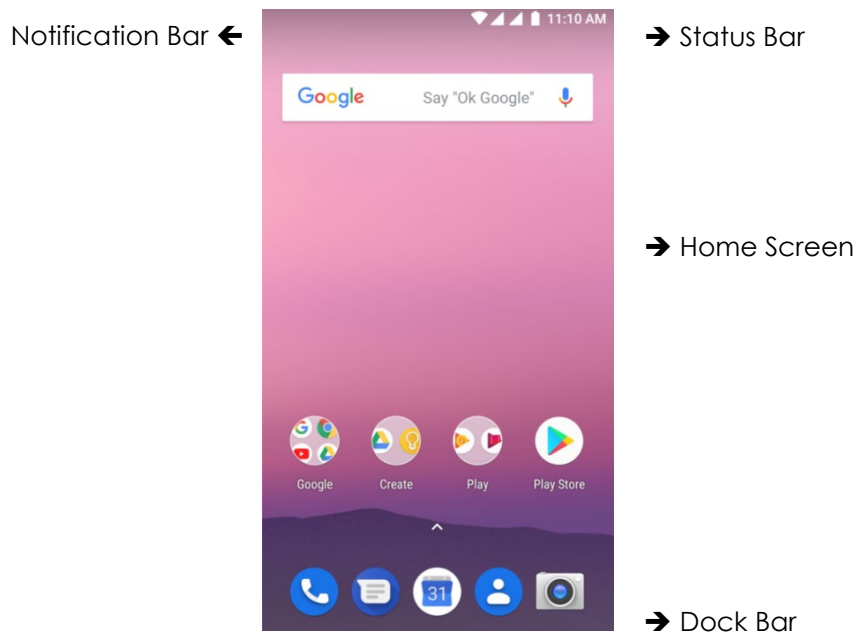
2.2 Key

2.2.1 Button

Button	Description
Scanner	Operate scanner while executing scanner program.
Volume High	Increase volume.
Volume Low	Decrease volume.
Back	Return to previous stage.
Home	Go to Home screen.
Function	Execute the work set to the button.
Power	Power on/off screen or shut off power



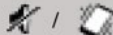
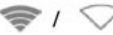
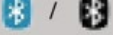





2.3 Home Screen

If the device is turned on, the following screen will be displayed. The screen is divided into four sections as follows:











2.3.1 Status Bar










The Status Bar displays status of the device.

Icon	Icon Name	Description
	Battery	Battery charging status or battery residual capacity
	Phone	Call strength or no signal
	Sound / Vibration	Sound or Vibration status of the device
	Wi-Fi	Wi-Fi connection/disconnection
	Bluetooth	Bluetooth connection/disconnection
	GPS	Status of searching the location data
	Alarm	Alarm activation status
	Flight Mode	Activation status of Flight mode
	NO SIM	SIM card is not connected
	3G Network	3G network connection status

2.3.2 Notification Bar









The Notification Bar displays device notifications.

Icon	Icon Name	Description
	More	There are more notifications.
	Data Sync	Data is being synchronized.
	Schedule	Displays the schedule.
	Wi-Fi	Open Wi-Fi network can be used.
	Music	Music is being played.
	Data Sync	An error occurs when data is being synchronized.
	Data Upload	Data is being uploaded.
	Data Download	Data is being downloaded.

	SD Card Full	Capacity of SD card is full.
	USB	Device is connected through USB.
	Debugging	USB debugging can be used.
	Received Message	There is a message received.
	Missed Call	There is a missed call.
	Wi-Fi hotspot	Wi-Fi hotspot is activated.
	USB tethering	USB tethering is activated.
	Bluetooth tethering	Bluetooth tethering is activated.
	Virtual Private Network	Device is connected to Virtual Private Network(VPN).





2.3.3 Home Screen

On the Home Screen, there are shortcut icons of main programs. A shortcut icon can be added or deleted.

Icon	Icon Name	Description
	Setting	Set M3 UL20.
	E-mail	Send or receive an e-mail.
	Play Store	Run Play Store.
	Calendar	Set, manage, or reserve a schedule.
	Camera	Take a picture or record a video.
	Gallery	Display stored photos.
	Music	Play stored music.
	Video	Play stored videos.

2.3.4 Dock Bar

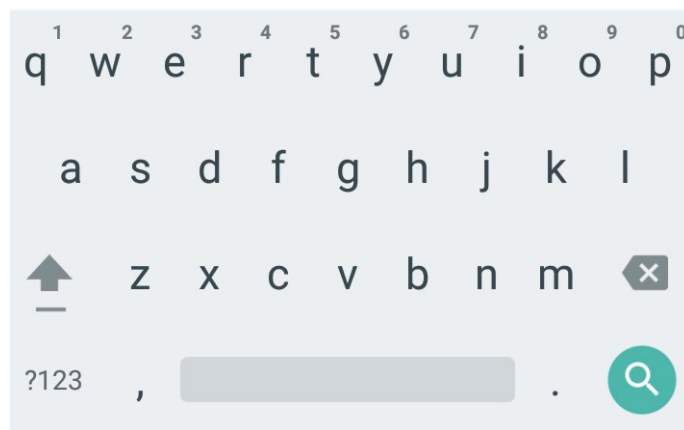
Shortcut icons can be placed on the lower section to rapidly execute frequently used programs. On the Dock Bar, up to four shortcut icons may be added or deleted.

Icon	Icon Name	Description
	Phone	Receive or make a call.
	Address Book	Manage address book.
	Message	Receive or send a text message.
	Internet	Enable Internet

2.4 Data Input

2.4.1 Virtual Keyboard

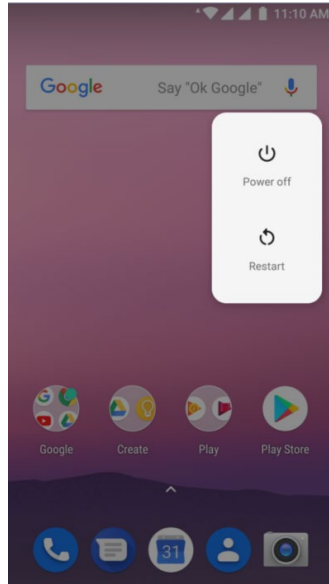
If focus is located in the input screen, the virtual keyboard will be automatically displayed.



2.5 Device Reset

2.5.1 Soft Reset (1)

Press and hold Power button to display power management menu. Select "Power Off" menu.



2.5.2 Soft Reset (2)

Long Press Power button more than 30sec.

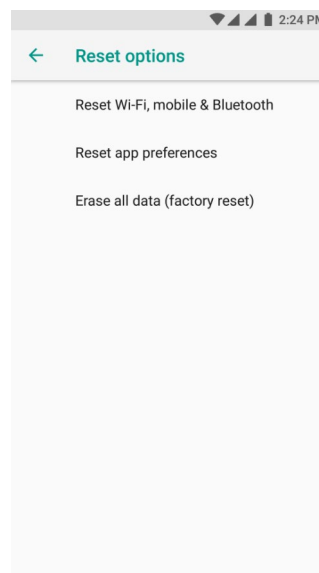
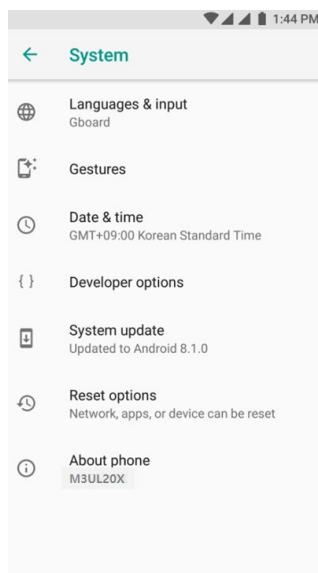
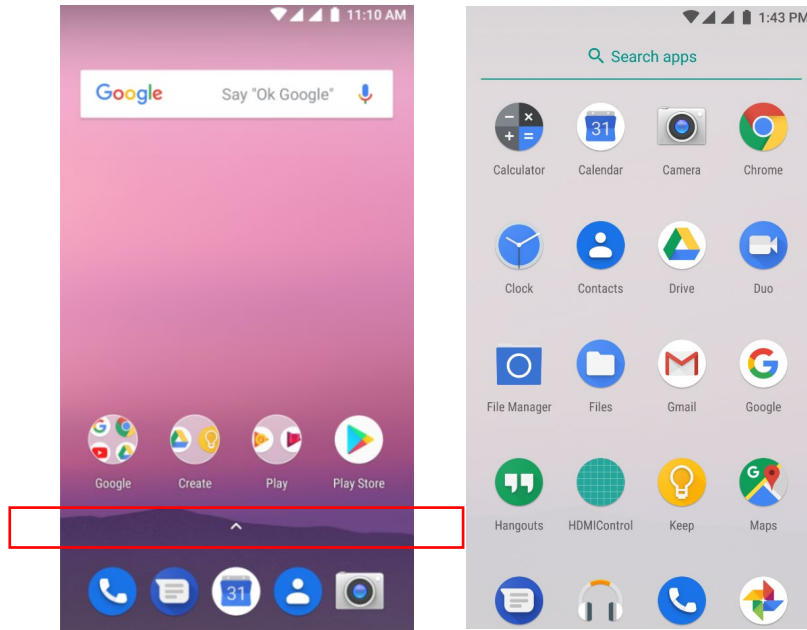
The program being executed will end, and the data or file being used will also be deleted. However, the stored data or file will not be affected by Soft Reset.

2.5.3 Factory Reset

If serious problem occurs in the device or problem is not solved through Soft Reset, Perform factory reset.

For factory reset, Perform the following procedure:

- **Swipe the bottom → Click  Settings → System → Reset options → Erase all data(Factory reset)**



- **Check if Erase internal SD card is checked. → Reset device. → Erase everything**
- According to options, documents in internal SD card or Micro-SD card may be deleted. As such, please check the options. All settings will be reset.

Factory Reset Protection (FRP) Feature

What is Device Protection, or Factory Reset Protection (FRP)?

Android devices provide built-in security features you can use to protect your device and information, including screen locks and data encryption. Data protection, or Factory Reset Protection (FRP), is a security feature on Android devices with Lollipop 5.1 or higher.

FRP is automatically activated when you set up Google™ Account on your device. Once FRP is activated, it prevents use of a device after factory data reset, until you log-in using Google username and password previously set up on the device.

How does FRP work?

When you perform a Factory Data Reset, all settings are returned to the factory default settings. All data is erased including files and downloaded apps.

If you have a Google Account set up on the device, FRP is active. This means that after reset, you'll be required to log-in to the Google Account using the username and password. If you have multiple Google Accounts set up on the device, you can log-in using any of the accounts.

If an unauthorized person tries to reset the device by another method, the device would still require log-in using the Google username and password. This means that if your device is lost or stolen, another person would not be able to reset it and use it.

What do I need to know about FRP?

If you want to reset your device to factory defaults, make sure you know your Google Account and password, because you'll need to log-in at the end of the reset.

If you want to reset your device to factory defaults, but don't remember your Google username and/or password, you can do one of these:

- Check your device's Account settings for your account name and reset your password via the device or at www.google.com.

It can take 24 hours for the password reset to sync with all devices registered to the account.

- Remove the account before you reset device.

If you already reset your device, but don't remember your Google username and/or password, the device can't be used. In that case, you can do one of these:

- If you know your Google username but can't remember the password, you can reset your password on the device, or at www.google.com. It can take up to 24 hours for a new password to sync with all registered devices. After 24 hours, you can try to log-in your phone with the new password.

If you have multiple Google Accounts, and you can't remember which Google Account you set up on your device, visit <https://www.google.com/android/devicemanager>.

Log in with your Google username and password and check the list of devices registered to the account. If you don't see the device listed on the account, it means the device is registered to a different account. Use the same process to check for devices linked to your other Google Accounts. When you find the registered account, use it to log-in your device.

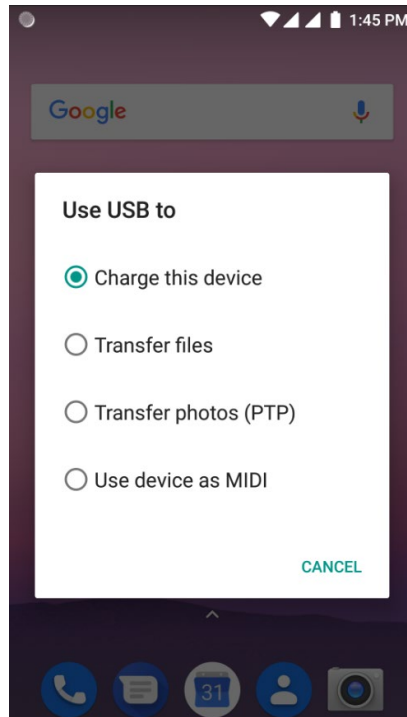
If you can't remember any of your Google Account information, you can send your device, along with proof of purchase, to an authorized M3Mobile supplier. M3 has special tools to reset the phone to factory defaults with no protection enabled.

2.6 Connecting with a PC

2.6.1 How to Connect

To connect the device to a PC, perform the following procedure:

1. Connect the device to a PC via Ethernet cradle or Snap-on.
You'll see screen as below.



- Charge this device – This mode is only for charging a device. Data cannot be sent.
- Transfer files – Send files to another device.
- Transfer photos (PTP) – Send photos or files.
- Use device as MIDI – Use as Musical Instruments App.

2. PC recognizes the device and automatically installs driver.
3. Once the driver is completely installed, file is transferred through Explorer.

If the device does not connect with a PC, check the following:



- Check if the USB cable is properly connected between the device and PC.
- Check if LCD screen of the device is turned on.


Check above and connect them again.

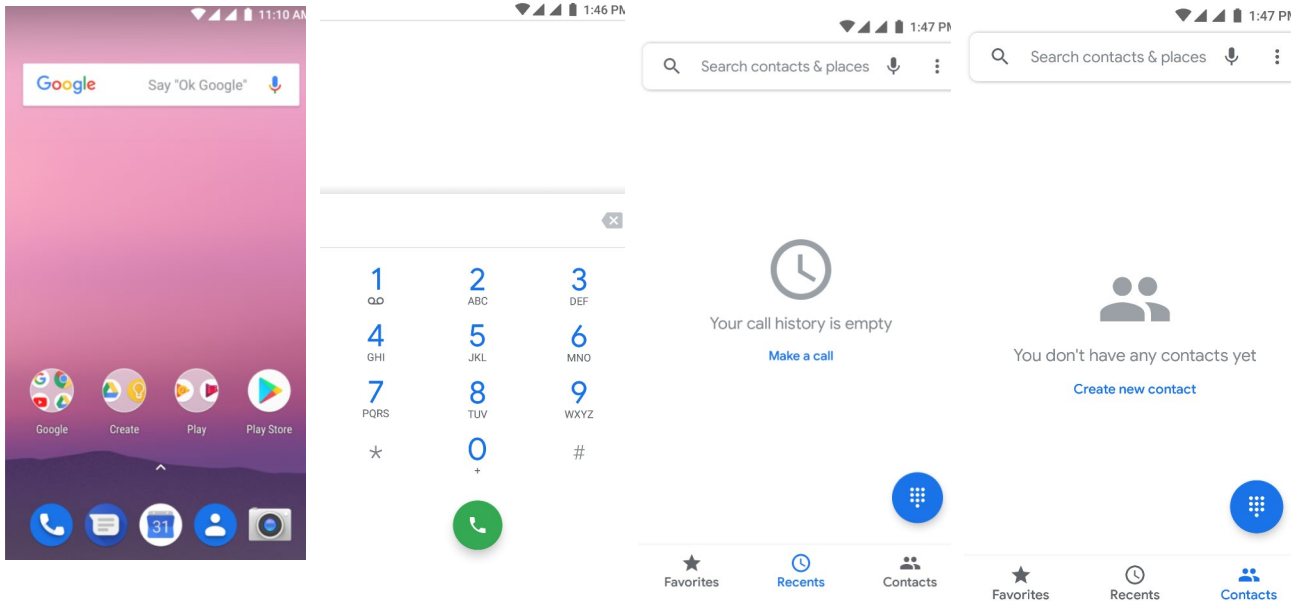
3. Using the Application Screen


3.1 Phone Function

M3 UL20 supports the 2G (GSM, CDMA), 3G (UMTS, HSPA+) and 4G (LTE) networks.

3.1.1 Basics

Press the  icon to use the Phone menu.



- Press the () icon to see the recent call history.

- Press the () icon to see the contacts.

- Press the **Create new contact** to add a contact.




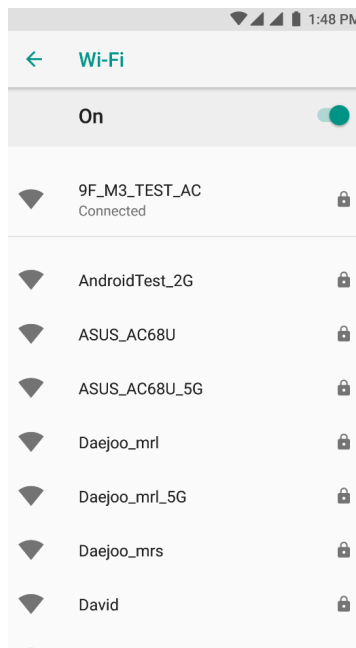
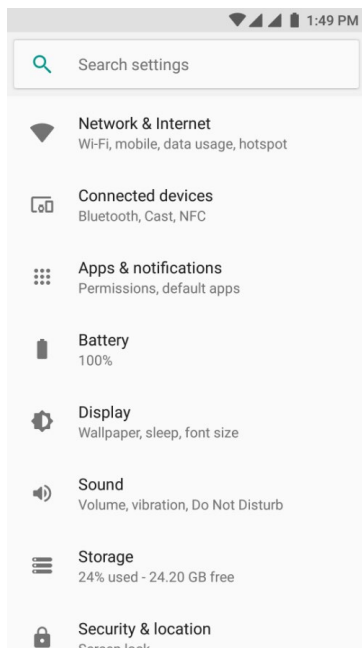
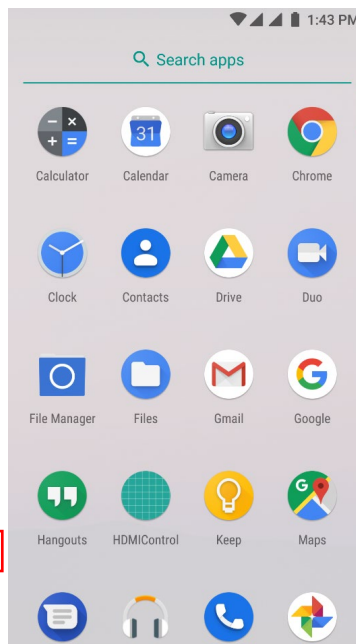
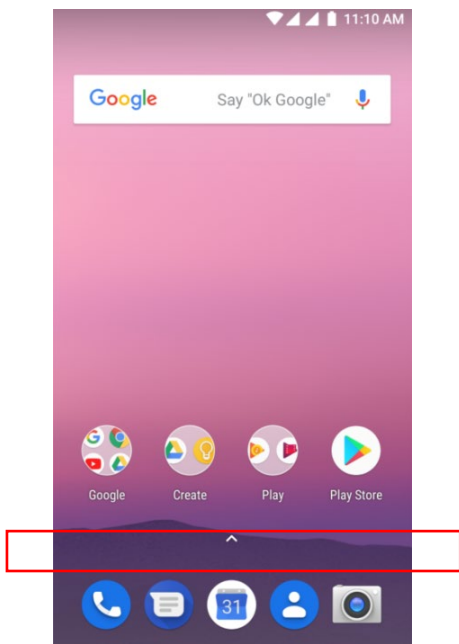
Before making a call or transferring data through network, Check if phone function is turned on.

3.2 Wi-Fi

3.2.1 Setting the Wi-Fi Feature


Activating the Wi-Fi feature

Swipe the bottom → Click  **Settings** and set the **WLAN** menu to ON/OFF to activate or deactivate the Wi-Fi feature.

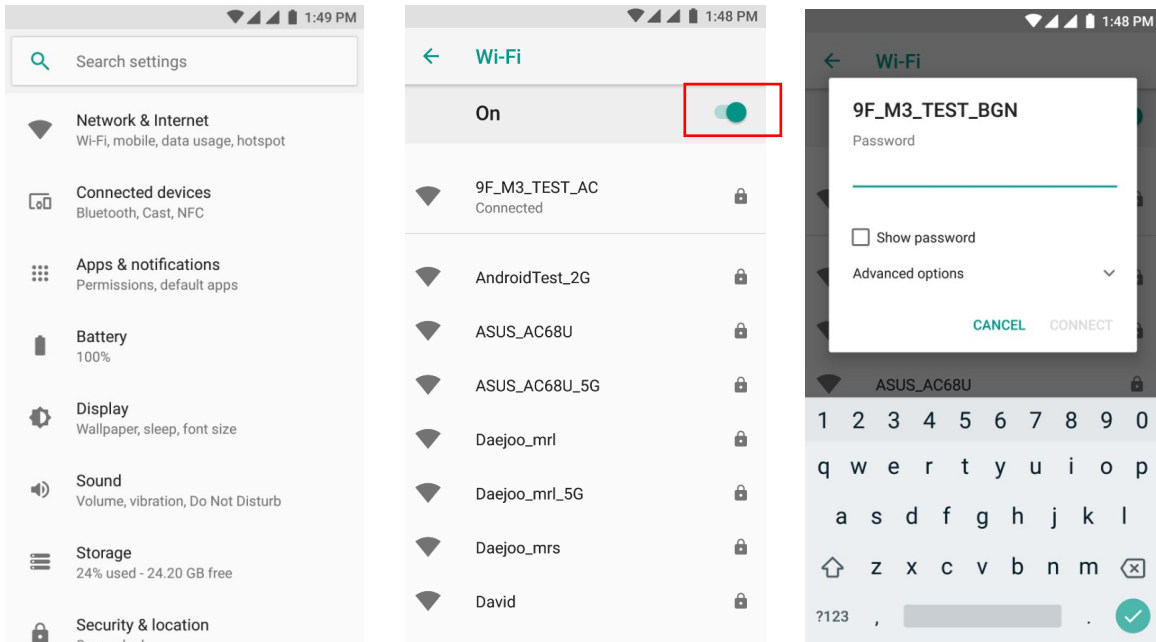


Connecting to a Wi-Fi network

To connect to an AP, perform the following procedure:

- i. Select “Wi-Fi” menu of the  **Settings** icon.
- ii. In the list, select an AP name to access.

If necessary, Enter password to complete the access.



3.3 Scanner

M3 UL20 provides 1D or 2D scanner as an option. For detailed information on available options, please contact the local distributor or refer to our Web site.

(Homepage: <http://www.m3mobile.net>).

3.3.1 How to Use Scanner

M3 Mobile provides the program needed to use a scanner by default.



It is the keyboard wedge program that sends barcode data.

The ScanEmul program can be used

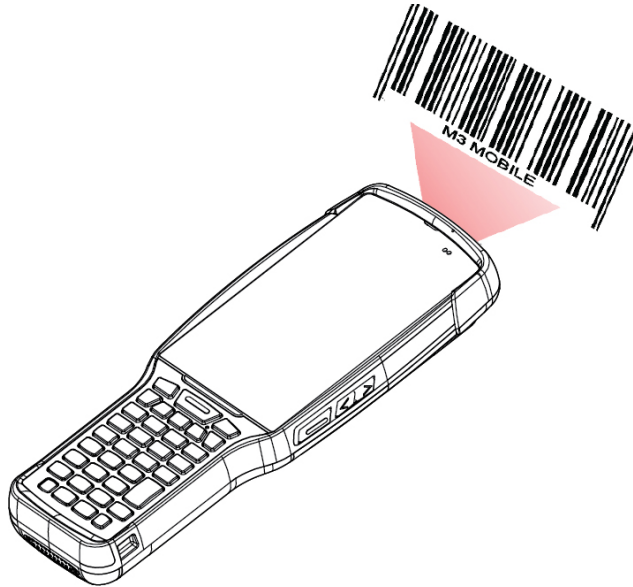
regardless of 1D/2D scanner.



In case of 2D scanner, it cannot be simultaneously used with a camera.

3.3.2 Using the Scanner

Place the device toward a targeted barcode and press Scan button.



The laser beam of the scanner should completely cover barcode as shown in the following.



O



X

<1D Scanner>



O



X

<2D Scanner>



1. Do not look at the laser beam directly.
(CLASS 2 LASER PRODUCT 1.0 mW, MAX OUTPUT: 650 nm)
2. If the device is used for purposes other than that described in this manual, a user may be exposed to harmful electromagnetic waves.


3.4 Bluetooth

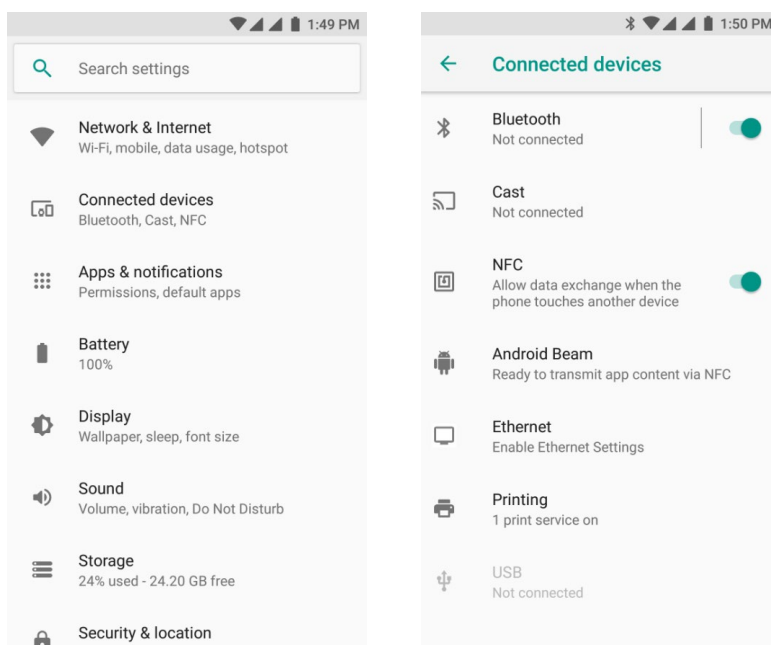
3.4.1 Setting the Bluetooth Feature

A Bluetooth device frequently used can be registered, or M3 UL20 can be searched in another device.

Activating the Bluetooth feature

Click  **Settings** and set the **Bluetooth** tab to ON/OFF to activate or deactivate Bluetooth feature.

If Bluetooth signal is turned on, Bluetooth icon () is displayed in the Status bar indicating that the Bluetooth feature is activated.



3.4.2 Connecting Using Bluetooth

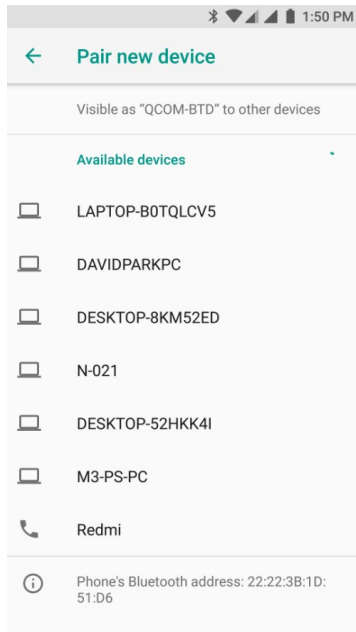
Connecting Using Bluetooth

To connect using Bluetooth, Click  **Settings** → **Bluetooth**.

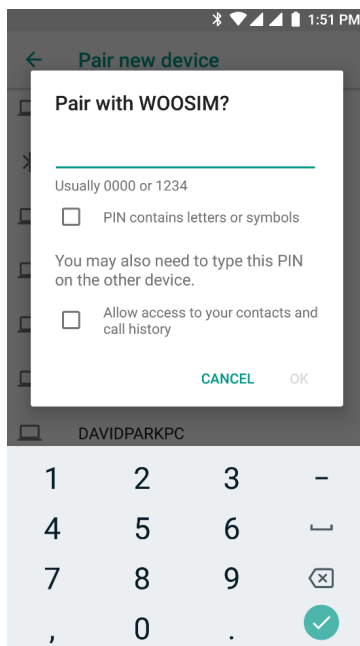
To activate the Bluetooth feature, select the **Bluetooth** tab of the  icon.

Connect M3 UL20 with a Bluetooth device to share information via wireless connection.

1. Tap  → **Bluetooth** → **Search the Devices** to search a device to connect.



If the **“Bluetooth pairing request”** screen is displayed, enter PIN code of the Bluetooth device to complete access to the device.



Guide on distance between the device and user



The device is tested in general conditions wherein the device is 0.5 cm apart from a user.

To meet the radiation safety and protection standards of the Ministry of Science, ICT and Future Planning, the device and the antenna should be 0.5 cm or more

from a user regardless of the antenna use.

It is recommended to refrain from using a metal belt clip, case, or accessory.

Do not wear an accessory keeping 0.5 cm or shorter from the back part of the device or one that does not meet the radiation safety and protection standards of Ministry of Science, ICT and Future Planning.

3.5 NFC

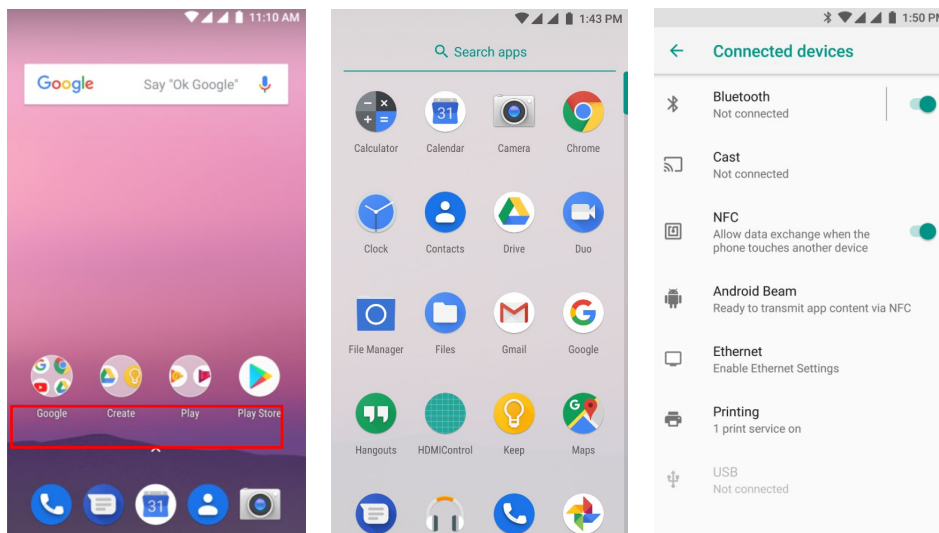
3.5.1 Setting the NFC Feature

Activating the NFC Feature

- **Contactless** : It needs NFC battery cover and Enable NFC option in Wireless & networks settings.
- **Contact** : Before using the NFC feature, Insert a NFC USIM card into the device.



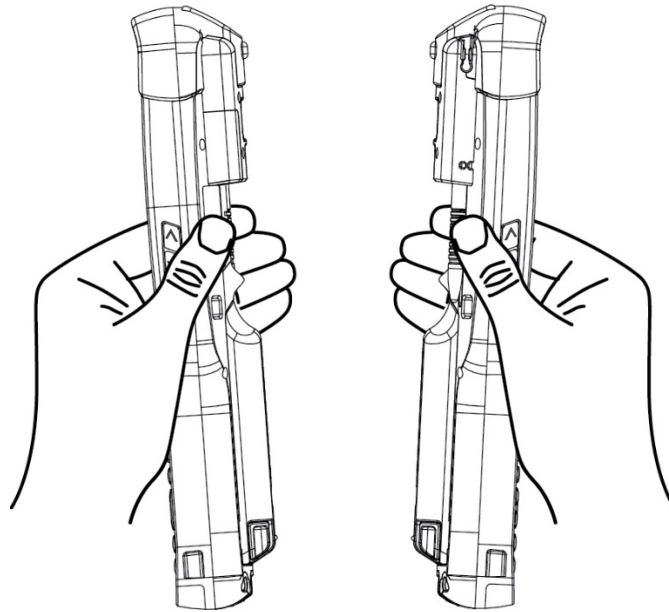
Swipe the bottom → Click **Settings** → **Connection Devices** → **NFC** to activate or deactivate NFC feature.



3.5.2 Connecting the NFC Feature

Connecting with the NFC Device

1. Open Web page or screen of a video, photo or contact.
2. Place back part of the NFC device toward back part of M3 UL20.
3. Touch the screen. Data transfer would then start.



Caution when sharing data

While sharing data, the distance between devices should be less than 5 cm.

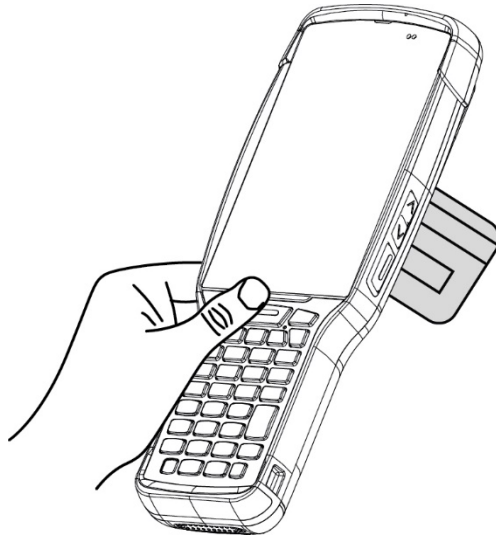


Caution when transferring data

When transferring data between devices, they do not need to be close. It is recommended to keep the distance between devices within 10 m.

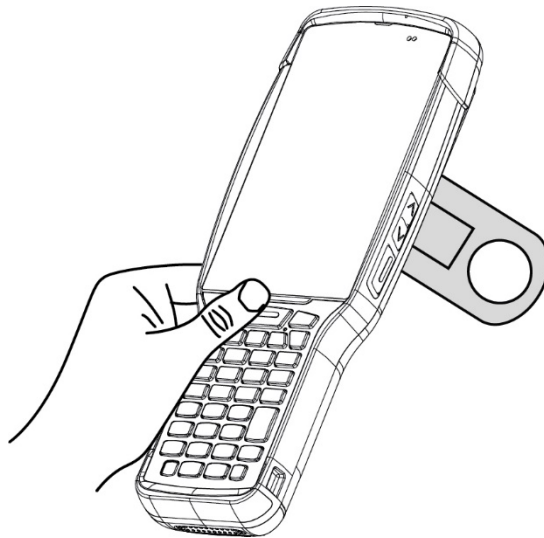
Connecting to the NFC Chip / Tag Card

1. Hold M3 UL20 as shown below.
2. Place M3 UL20 near NFC chip or tag card until data transfer is completed. (Generally, data is displayed in the application.)



Connecting to a Bluetooth Device with the NFC Feature

1. Hold M3 UL20 as shown below.
2. Place M3 UL20 near the device. The device displays that connection is successfully performed.



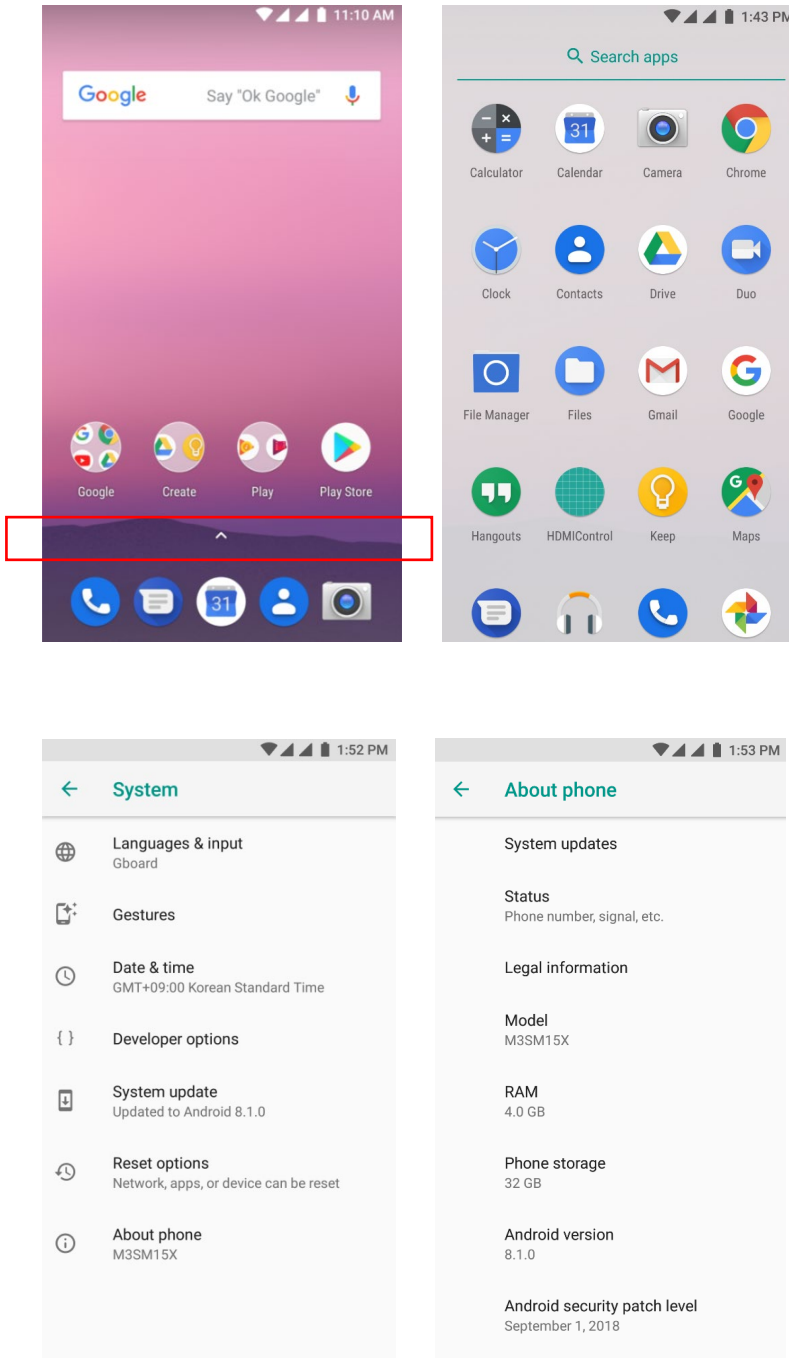
4. Advanced Use

4.1 OS Update

The M3 Mobile distributes new OS to improve the quality and performance of a product.



To check OS version of the device, **Swipe the bottom** → **Click** **Settings** → **System** → **About Phone** and select the OS version.



The above image is a sample.

The latest OS is described on the online support page of M3 Mobile.

The OS of M3 UL20 can be updated through two methods.

- i. Use Micro-SD card
- ii. Connect the device via Ethernet cradle or Snap-on

For detailed information on OS update, please refer to the “OS” item of the M3 FAQ ([FAQ download](#)).

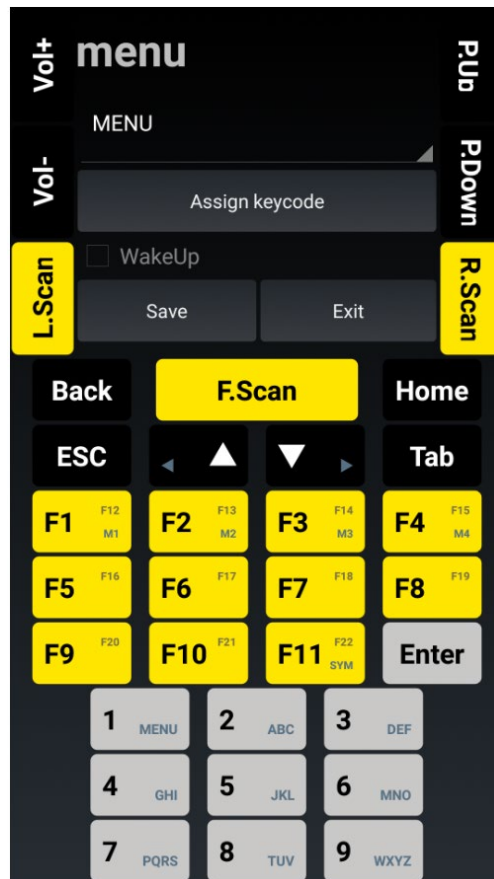
4.2 Key Setting Conversion

M3 UL20 allows a user to change and modify key settings for user convenience.



Keys can be set as follows:

UL20 KEYTOOL application



1) Run the Keytool 2) Set the keypad for assign 3) assign key code 4) Save and Exit

The setting of the device's physical buttons, except for Power button, can be changed.

4.3 Battery Hot swap

The UL20 series provide a Hot Swap mode where you can replace the battery without powering off the device. When you remove the battery, the display turns off and the devices enters the Hot Swap mode. The device enters a critical suspend mode with RAM data persistence for approximately 5 minutes. In the critical suspend mode, WLAN and Bluetooth radios are disabled and will only resume if you insert a battery with sufficient charge into the device.

Sometimes people want to swap the battery without rebooting a device.

Because

- 1) Not saved application data is erased when device is rebooted.
- 2) Rebooting Time is too long.

Battery Hot swap function prevents this situation.

UL20 can replace battery without any action

- 1) Just remove battery then device goes on sleep mode(Not a Power OFF)
- 2) Inset new battery
- 3) Wake up using power button

Caution when using this function:

If the Auto Hot Swap function does not work, it may be the case where the device has been left unused for a long time. In this case, charge the device to the cradle for more than an hour.

To prevent damage to the device, DO NOT perform a hot swap during a device boot up session.

4.4 Fast Charging

The UL20 battery has added fast charging, which is performance to charge battery faster than the previous battery charging function.

When you use fast charging function, you can keep it faster as much as about half an hour.

By using a PCM(Protection Circuit Module) in each cell, more current is used, which improves charging times and eliminates risk of battery explosion due to overcurrent. So, you can experience faster charging time than before.



Caution when Charging

While charging, must use 12V/3A power adapter.

Must use UL20 series compatible accessories.

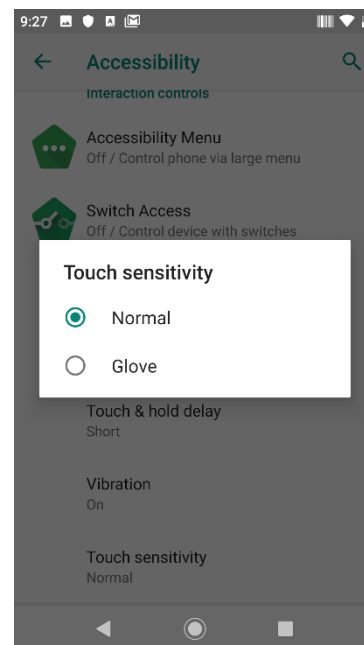
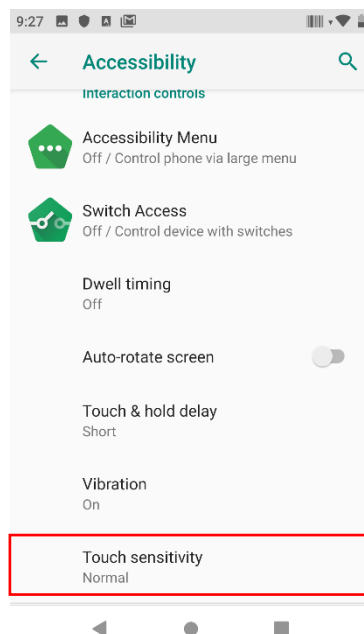
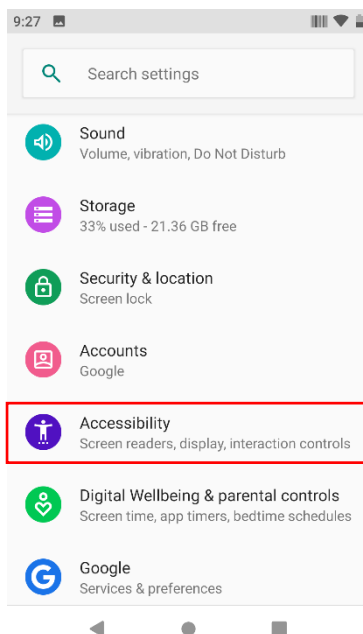
4.5 Touch Sensitivity

This function is designed to enable users to touch displays while wearing gloves. There are two modes: Normal and Glove.

Normal is a general environment that enables touch with finger and stylus pen, Glove increases sensitivity of touch and allows touch to be made while wearing gloves. Both are supported regardless of screen protector.

Touch sensitivity can be set as shown below.

Swipe the bottom → Click  Settings → Accessibility → Touch sensitivity

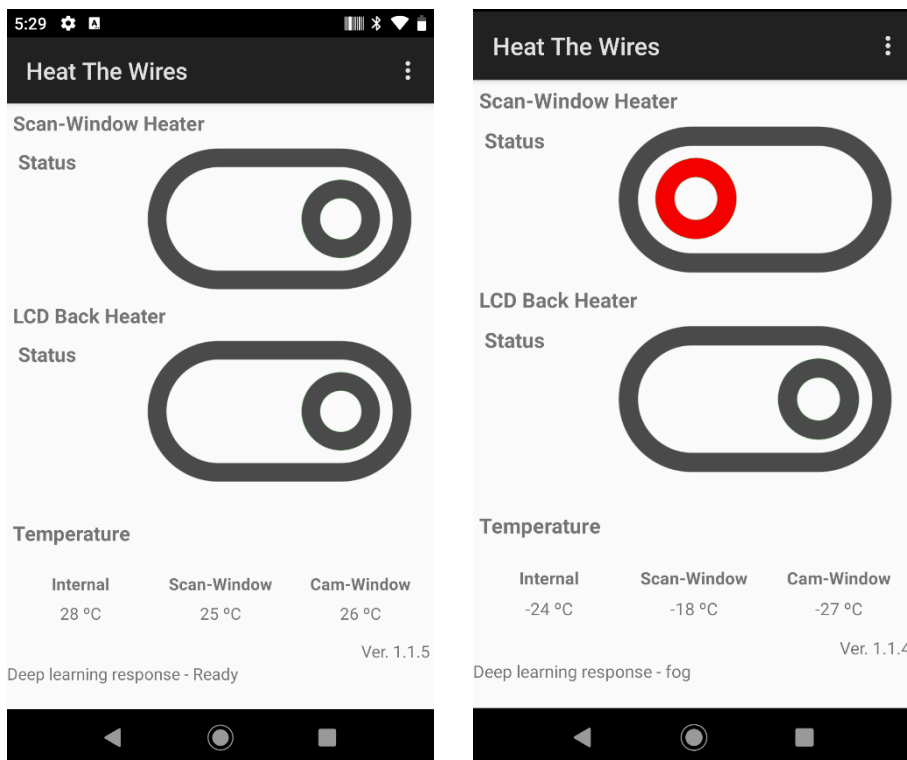


4.6 Heat the Wire

The UL20F, which is specialized in low temperature environments, supports "Heat the Wire" application. This app supports two status. The first is the Scan Window Heater, which warms the scanner window. The second is the LCD Back Heater, which allows the after-image to disappear by keeping the screen warm.



This application allows you to view the following screens:



*Scan-Window Heater

ON condition (Red Button)

- Both of the following conditions must be met to be "ON".

- 1) When the temperature of the scan-window and the cam-window are both below zero.
- 2) When the scan-window temperature rises.

OFF condition (Gray Button)

- If either of the following two conditions is met, it will be "OFF".

- 1) When the Scan - Window temperature is greater than 34 °C.
- 2) After 2 minutes of hot wire operation.

***LCD Back Heater**

ON condition (Red Button)

- Both of the following conditions must be met to be "ON".

1) When the temperature is below -20°C.


2) When the battery is 30% or higher.

It is operated at 10 seconds ON (Red Button), 60 seconds OFF (Gray Button).

***NOTE: "Scan-Window Heater" and "LCD Back Heater" cannot be turned on at the same time.**

5. Others

5.1 UL20X Device Specifications

Physical Features	
Size (W x L x H) mm/inch	88.7mm x 244.75mm x 46.19mm
	3.49 x 9.63 x 1.82 inch
Weight	530g / 18.7 oz (2D Scanner), 580 g / 20.5 oz (Long range Scanner)
Screen	5.0" FHD IPS, 1920 x 1080 pixels
Battery	Li-ion, 3.6 V  6,700 mAh

Performance	
Processor	CPU 2.2 GHz Octa-core processor
OS	Android 8.1 & Android 9 Pie GMS & Android 10 GMS
Memory	RAM 4 GB
	ROM 64 GB
	Card Slot Micro SD (Up to 128 GB)
Interface	USB C type via Snap on, Cradle

User Environment	
Temperature	Use Temperature -20 to 60 °C
	Storage Temperature -40 to 80 °C
Humidity	95% Non-condense
Tumble Test	1M/2000 Cycle
Drop Test	2.0 M / 6.5 ft
IP rate	IP67


Wireless Communication Specification	
WWAN	GSM: B3, B5, B8 Max E.I.R.Power : 32.3/29.2dBm
	WCDMA : B1, B5, B8 Max E.I.R.Power : 22.14/22.24dBm

	LTE : FDD B1, B3, B5, B7, B8, B20 Max E.I.R.Power: 22.24/23.29/22.19/23.62/23.12dBm
Wireless LAN	IEEE 802.11 a/b/g/n/ac/d/e/h/i/k/r/w ※ Indoor use only in 5150-5350MHz band 2.4 GHz Max E.I.R.Power : 17.66dBm 5 GHz Max E.I.R.Power : 10.86dBm
Security	WEP, WPA, WPA2, TKIP, AES, EAP-FAST, EAP-TLS, EAP-TTLS, PEAP-GTC, PEAP-TLS, PEAP-MSCHAPv2, LEAP, CCXv4
Bluetooth	Bluetooth Class II 4.1 LE Max E.I.,R.Power :8.837dBm
NFC	ISO 1443 A/B, ISO 15693, Mifare, P2P Max Power: -13.75dBuA/m
GPS	A-GPS, GLONASS, Beidou, Galileo

General Options	
Scanner	1D / 2D / Long range
Camera	Rear: 16 M pixels auto-focus (AF)
Keypad	35-Key Alpha Numeric + Function key pad and 6 Side key



5.2 UL20W Device Specifications

Physical Features	
Size (W x L x H) mm/inch	88.7mm x 244.75mm x 46.19mm
	3.49 x 9.63 x 1.82 inch
Weight	530g / 18.7 oz (2D Scanner), 580 g / 20.5 oz (Long range Scanner)
Screen	5.0" FHD IPS, 1920 x 1080 pixels
Battery	Li-ion, 3.6 V  6,700 mAh

Performance	
Processor	CPU 2.0 GHz Octa-core processor
OS	Android 8.1 & Android 9 Pie GMS & Android 10 GMS
Memory	RAM 2 GB
	ROM 16 GB
	Card Slot Micro SD (Up to 128 GB)
Interface	USB C type via Snap on, Cradle

User Environment	
Temperature	Use Temperature -20 to 60 °C
	Storage Temperature -40 to 80 °C
Humidity	95% Non-condense
Tumble Test	1M/2000 Cycle
Drop Test	2.0 M / 6.5 ft
IP rate	IP67


Wireless Communication Specification	
WWAN	N/A
	N/A
	N/A
Wireless LAN	IEEE 802.11 a/b/g/n/ac/d/e/h/i/k/r/w ※ Indoor use only in 5150-5350MHz band 2.4 GHz Max E.I.R.Power : 17.66dBm 5 GHz Max E.I.R.Power : 10.86dBm

Security	WEP, WPA, WPA2, TKIP, AES, EAP-FAST, EAP-TLS, EAP-TTLS, PEAP-GTC, PEAP-TLS, PEAP-MSCHAPv2, LEAP, CCXv4
Bluetooth	Bluetooth Class II 4.1 LE Max E.I.,R.Power :8.837dBm
NFC	N/A
GPS	A-GPS, GLONASS, Beidou, Galileo

General Options	
Scanner	1D / 2D / Long range
Camera	Rear: 16 M pixels auto-focus (AF)
Keypad	35-Key Alpha Numeric + Function key pad and 6 Side key



5.3 UL20F Device Specifications

Physical Features	
Size (W x L x H) mm/inch	88.7mm x 244.75mm x 46.19mm
	3.49 x 9.63 x 1.82 inch
Weight	530g / 18.7 oz (2D Scanner), 580 g / 20.5 oz (Long range Scanner)
Screen	5.0" FHD IPS, 1920 x 1080 pixels
Battery	Li-ion, 3.6 V  6,700 mAh

Performance	
Processor	CPU 2.2 GHz Octa-core processor
OS	Android 8.1 & Android 9 Pie GMS & Android 10 GMS
Memory	RAM 4 GB
	ROM 64 GB
	Card Slot Micro SD (Up to 128 GB)
Interface	USB C type via Snap on, Cradle

	2.4 GHz Max E.I.R.Power : 17.66dBm 5 Ghz Max E.I.R.Power : 10.86dBm
Security	WEP, WPA, WPA2, TKIP, AES, EAP-FAST, EAP-TLS, EAP-TTLS, PEAP-GTC, PEAP-TLS, PEAP-MSCHAPv2, LEAP, CCXv4
Bluetooth	Bluetooth Class II 4.1 LE Max E.I.,R.Power :8.837dBm
NFC	ISO 1443 A/B, ISO 15693, Mifare, P2P Max Power: -13.75dBuA/m
GPS	A-GPS, GLONASS, Beidou, Galileo

General Options	
Scanner	1D / 2D / Long range
Camera	Rear: 16 M pixels auto-focus (AF)
Keypad	35-Key Alpha Numeric + Function key pad and 6 Side key



User Environment	
Temperature	Use Temperature -30 to 60 °C
	Storage Temperature -40 to 80 °C
Humidity	Condensing (Condensation-free using internal heaters)
Tumble Test	1M/2000 Cycle
Drop Test	2.0 M / 6.5 ft
IP rate	IP67

Wireless Communication Specification	
WWAN	N/A
	N/A
	N/A
Wireless LAN	IEEE 802.11 a/b/g/n/ac/d/e/h/i/k/r/w ※ Indoor use only in 5150-5350MHz band

5.4 Service

If you have any questions or complaints with using our product, please contact **M3 Service Center** or visit our **Web site** (<http://itc.m3mobile.net>). We do our best to immediately respond to your inquiry.

The M3 FAQ document may help resolve general problems.

For any questions on work programs, please contact the program supplier for faster service.

5.4.1 Contacts

Head Office

4F, Namjeon Bldg, 44, Gu-ui Gangbyeon-ro, Gwangjin-gu, Seoul, Korea, 05116

Tel: +82 2 574 0037 Fax: +82 2 558 1253

www.m3mobile.net, sales@m3mobile.co.kr, sales_eu@m3mobile.co.kr

Service Center

Chun-ui Techno Park 201-610, 202, Chunui-dong, Wonmi-gu, Bucheon, Gyeonggi-do, 420-857, Korea

Tel: +82 32 623 0037 Fax: +82 70 4015 6323

Web site

<http://itc.m3mobile.net>

E-mail

Information Technology Team : it@m3mobile.co.kr,

Customer Service Team : cs@m3mobile.co.kr

M3 MOBILE